



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601

Job Sheet 167266



Part No: 646.9601

Job Qty: 4 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 10/27/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Agrimuster (CAGRI02)

Emungalan Road Katherine, N Territory, 0850 Australia

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/27/17	10/27/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs	10/27/17	10/27/17	0.00	0.00	Packaging1		
120	Small Fab	4 pcs	10/27/17	10/27/17	0.00	1.86	Small Fab		
130	QC	4 pcs	10/27/17	10/27/17	0.00	0.00	QC5		
140	Packaging	4 pcs	10/27/17	10/27/17	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea	10/27/17	10/27/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 5019094	4	14	0	0
	646.9811 F16058X2	4	20	0	0
	MS21042L08 FM138333-3	12	2,901	0	0
	MS27039-08-19 5006968	12	753	0	0
	NAS1149FN832P 5020165	24	3,651	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S020482

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Upper Cutter Assembly

PART NO: 646.9601
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/12/17
Job No: 167266